

Installation Instructions

Century Frame Tent

10' x 10', 15' x 15', 20' x 20' & 5M x 5M
Tents with optional walls



Please read all assembly / installation instructions before the installation or removal of this product.



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CENTURY FRAME TENT SYSTEM

PARTS LIST

PARTS	TENT SIZE			
	10' x 10'	15' x 15'	5M x 5M	20' x 20'
BAG WITH TOP	1	1	1	1
TENSION STRAPS	4	4	4	4
UPRIGHT	4	4	4	4
EAVE, 10' FEMALE	4	-	-	4
EAVE, 10' MALE	-	-	-	4
EAVE, 15' FEMALE	-	4	-	-
EAVE, 5M FEMALE	-	-	4	-
ADJ. CENTER POLE	1	1	1	1
BASE PLATE	4	4	4	4
CORNER WELDMENT	4	4	4	4
30" STEEL STAKE	8	8	8	8
CABLE	2	2	2	2
WEB GUY	4	4	4	4
WALLS, 2PC. OPTIONAL	4	4	4	4

MANPOWER REQUIRED

Two experienced installers should be able to assemble tent in less than thirty minutes.

TOOLS REQUIRED

Sledge Hammer
4' Step Ladder
(2) 9/16" Wrenches

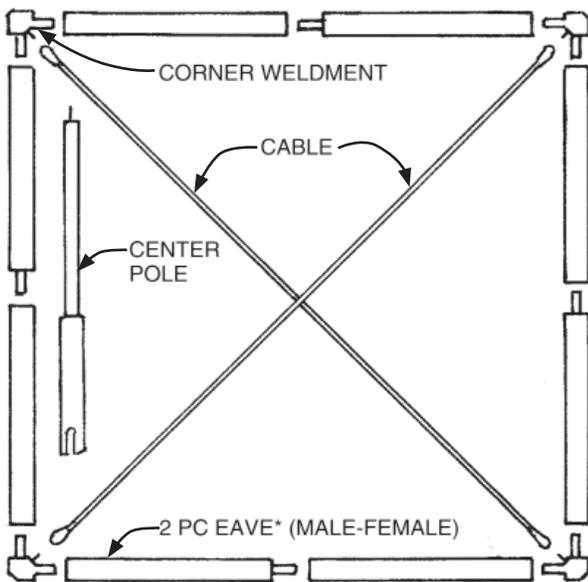
INSPECT SITE-CAUTION:

Consult your local utility locator service or the National Utility Locating Contractors Association (NULCA) prior to installation. Prior to actual tent assembly, be sure to look up, down, above & below for obstacles, pipes, wires, trouble, etc.

LAYOUT & CHECK

Utilize parts list for a quick I.D. and a check list to ensure that you have all the parts.

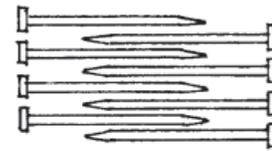
IDENTIFY AND LAY OUT PARTS FOR ASSEMBLY (20' x 20' SHOWN THROUGHOUT)



*10', 15' AND 5M SIZE TENTS HAVE 1 PIECE EAVE, FEMALE.



UPRIGHTS



STAKES



BASE PLATES



TENSION STRAPS



WEB GUYS AND RATCHETS

1 ASSEMBLE EAVES

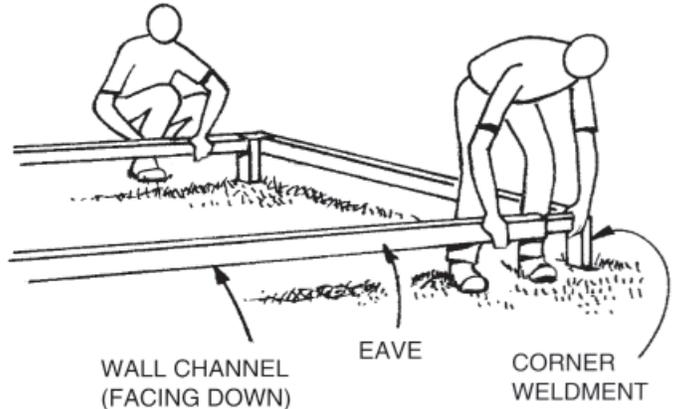
Mate 2 piece eaves if applicable. Join ends of eaves with corner weldments.



Wall Hangs in Bottom Outside Channel.

Century Frame Extrusion

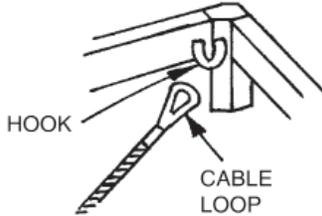
ASSEMBLE EAVES



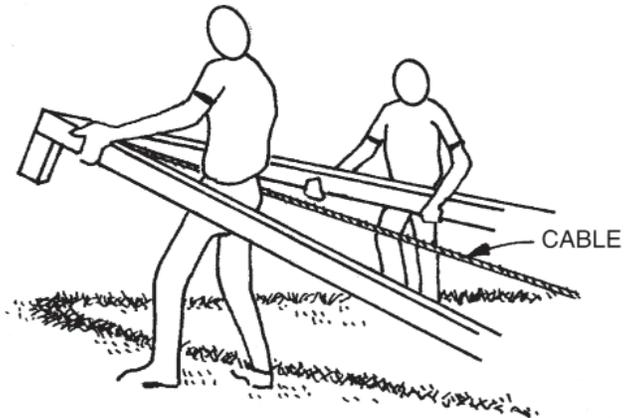
2 ATTACH CABLES

Attach one end of cable to weldment hook on a corner weldment. At the opposite corner, raise frame until cable loop slips onto weldment hook, then lower to ground.

Repeat for other cable.

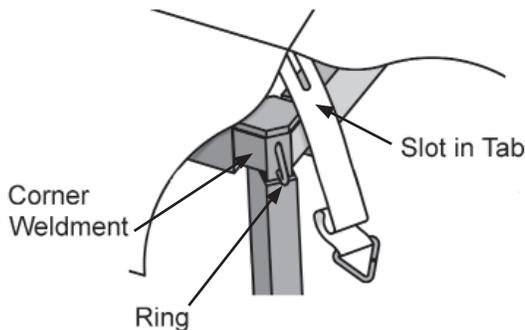


ATTACH CABLES



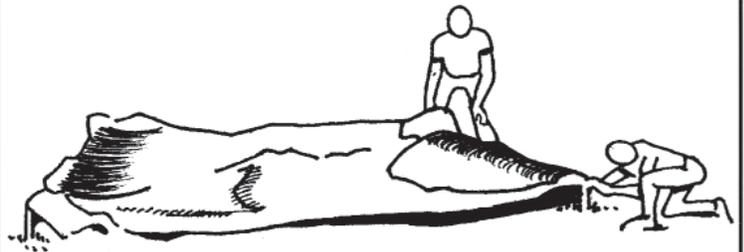
3 INSTALL TOP

Unfold top over eaves and cables. Pull tabs at corners of top over corner weldments. Secure by placing slot in tabs over ring on corner weldment.



Fasten web guy snap to ring on corner weldments. Attach base plates to uprights with bolt and nut supplied.

INSTALL TOP



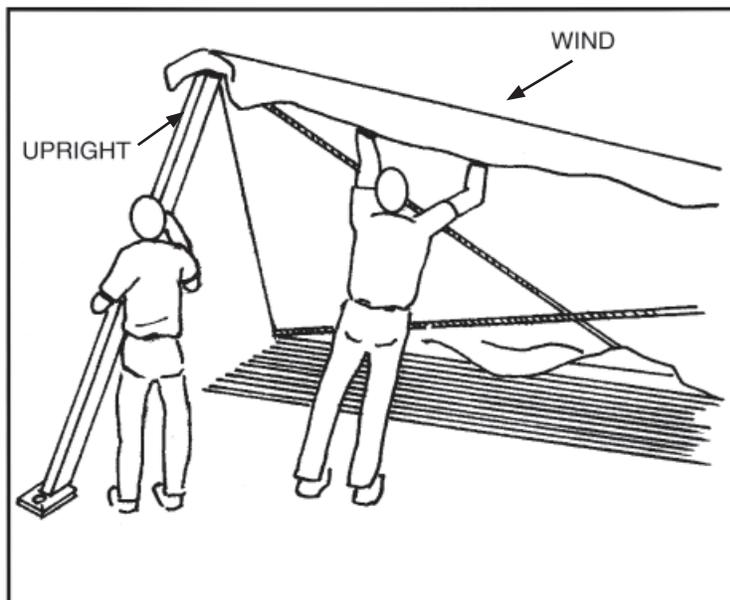
4 LIFT ONE SIDE

Lift one corner of frame and insert upright into weldment. Repeat at 2nd upright at an adjacent corner.

NOTE:

If wind is strong, drive in stakes through the web ring and tie off loosely before lifting frame.

(Reference: Step 10.)



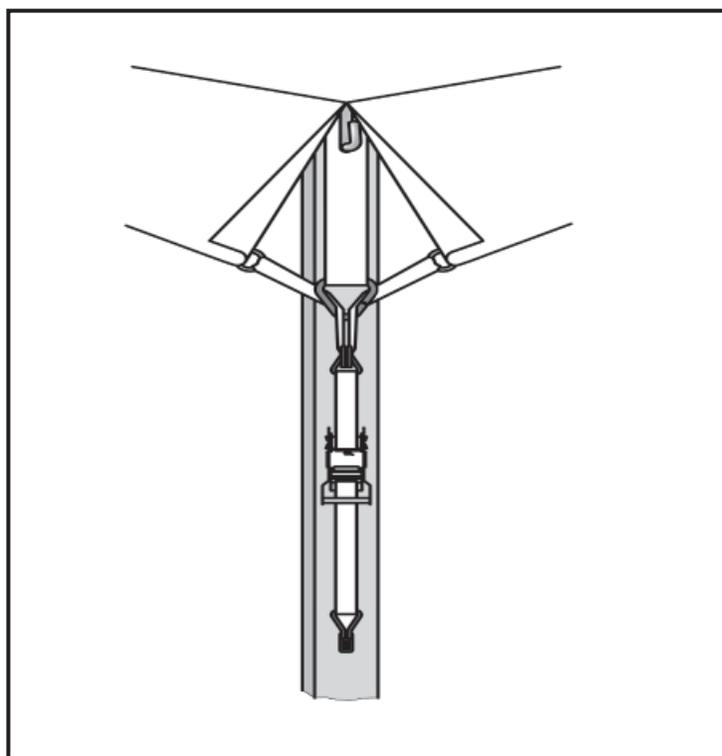
5 ATTACH TENSION STRAPS

Place curtain web through triangle ring at end of tab as shown. Fasten upper hook of tension strap to curtain web. Insert lower hook into slot in upright.

Use ratchet to take up slack in web. This prevents up-rights from sliding off weldment when other side of tent is raised.

Do not tension at this time.

Repeat at other uprights in similar fashion.

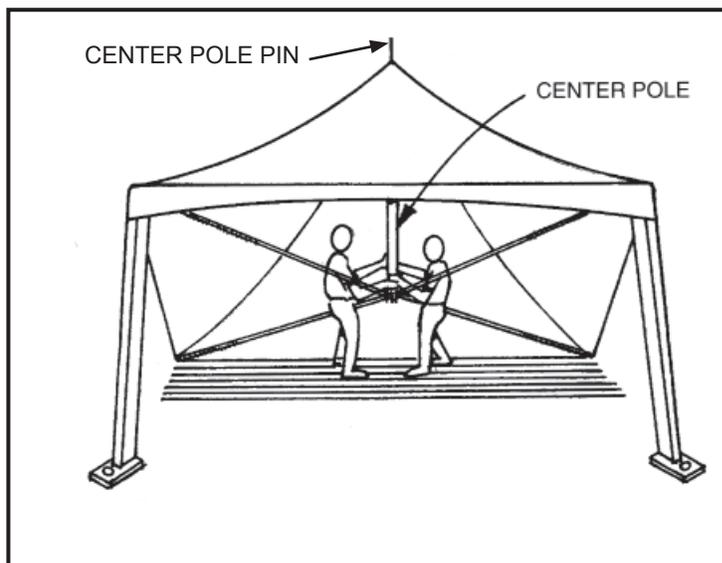
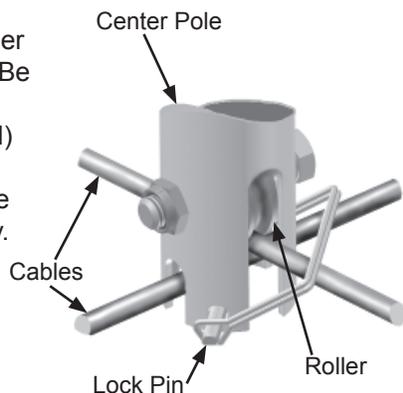


6 RAISE PEAK

Carefully position center pole pin through pole hole in top. Use caution to prevent tearing of fabric. Raise top by pushing pole on the upper cable. Slide pole along cable in slot at bottom of pole and attach lock pin to secure.

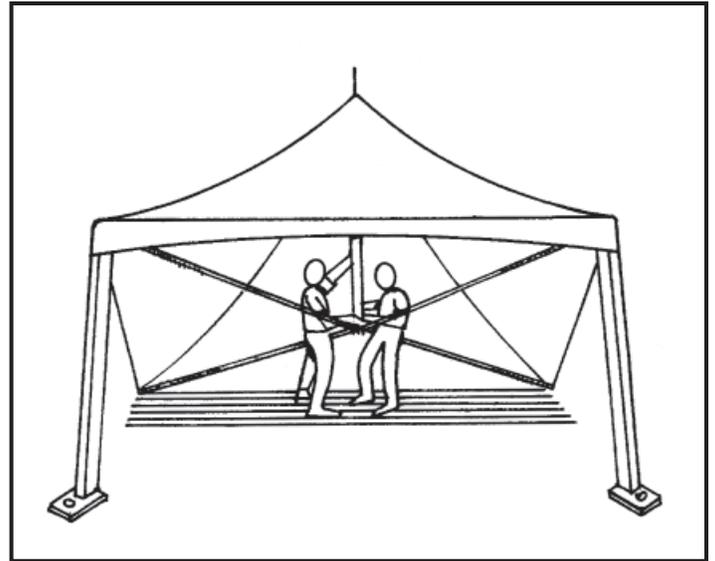
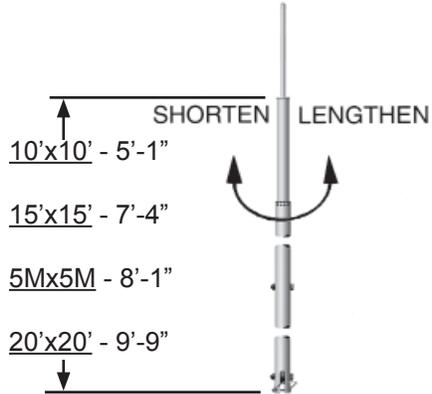
Caution:

Base of pole is on a roller for ease of installation. Be sure movement of pole is controlled (firmly held) during installation and removal to prevent base from moving too quickly.



6a ADJUST CENTER POLE

Center Poles must be adjusted to the height on the illustration shown. Turn the top of the center pole in the direction noted to meet the required dimension.

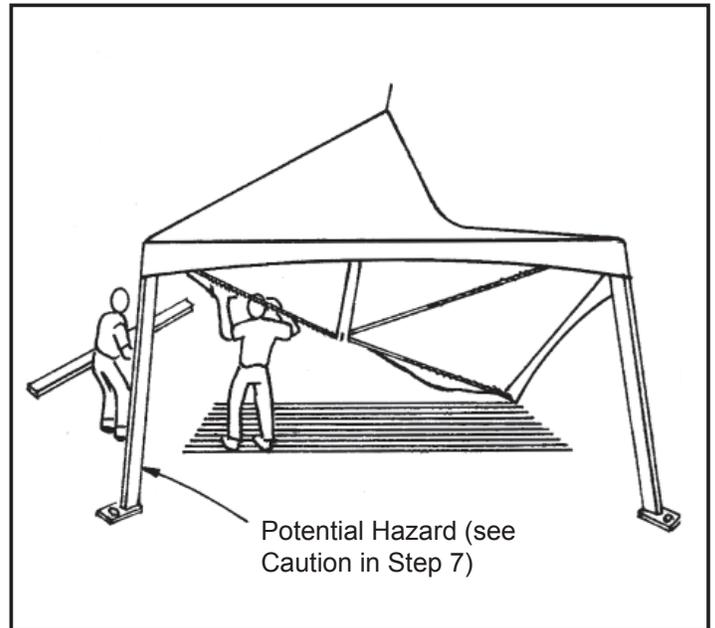


7 LIFT OTHER SIDE

Raise opposite side by repeating Step 4.
Attach remaining uprights.
Plumb uprights.
Firmly tension all guy webs before proceeding further.

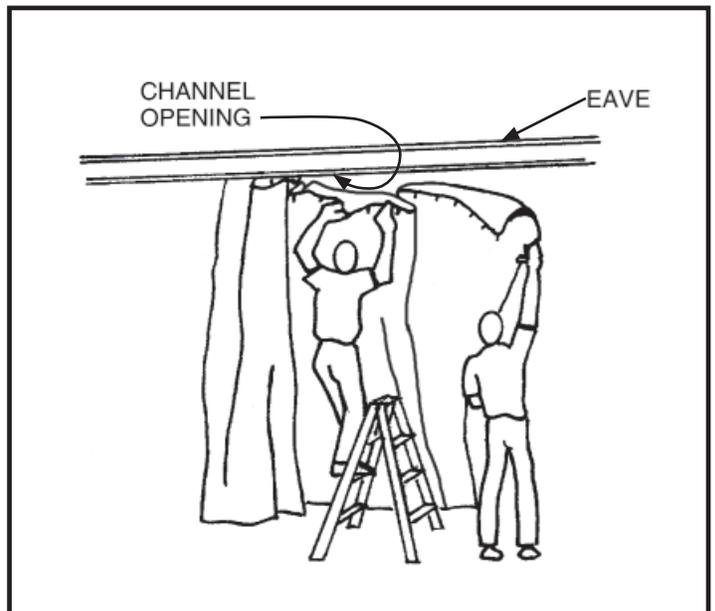
CAUTION: When raising for third upright, one other upright (see illustration) may be lifted from ground and be lifted from ground and become unattached.

(SEE STEP 5)



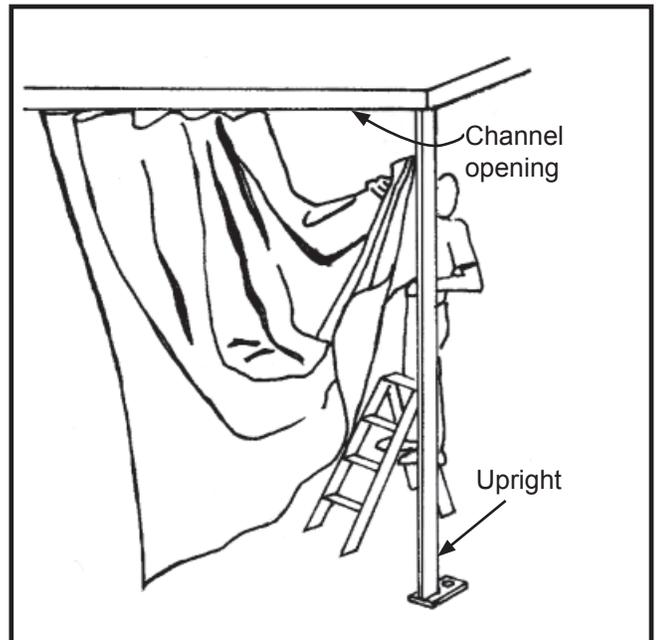
8 INSTALLING OPTIONAL WALLS

Determine proper mating of 2-piece walls with labels on the inside. Slide tabs at top of walls into bottom outside channel opening (see Century Frame extrusion drawing on Page 3) Orient walls so that beading (kedar) edges are adjacent to uprights and the lace edges meet in the middle.



9 ATTACH WALLS TO UPRIGHTS

At each upright, gather up wall and insert bottom of beading (kedar) into channel opening at top of upright. Feed all of beading into channel.



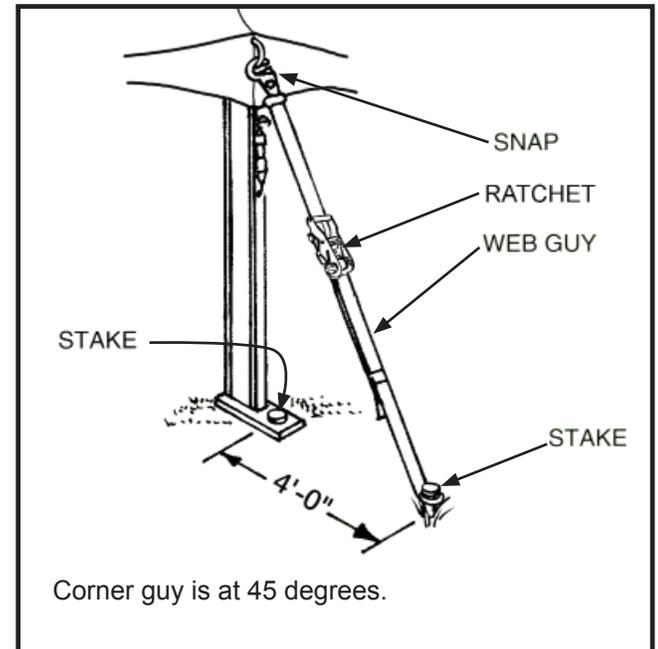
10 SECURE TENT

Position tent to desired location. Drive a 1" x 30" stake through each baseplate. Fasten guy web snap to ring on corner weldment.

At other end of web guy, drive a 1" x 30" stake through the ring. Tension guy web. See illustration for positioning of stake.

See guy web operating instructions provided.

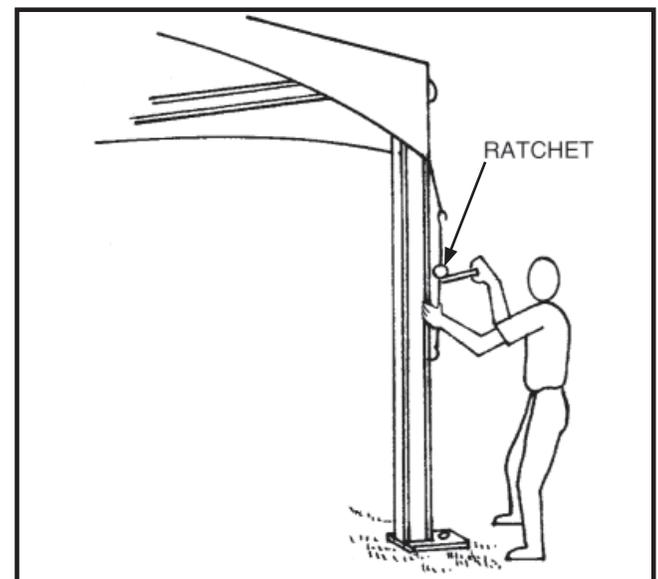
IMPORTANT NOTE: PLEASE REFER TO CAUTION AND OTHER ANCHORING INFORMATION ON BACK PAGE.



11 TENSION TOP

A firmly tensioned top is "required" for proper installation. Pull fabric tightly and smoothly to minimize water pooling, wind damage, fabric shifting. Use ratchets to tension guy webs and tension straps.

Adjust center Pole if necessary to adjust the tension on fabric top.



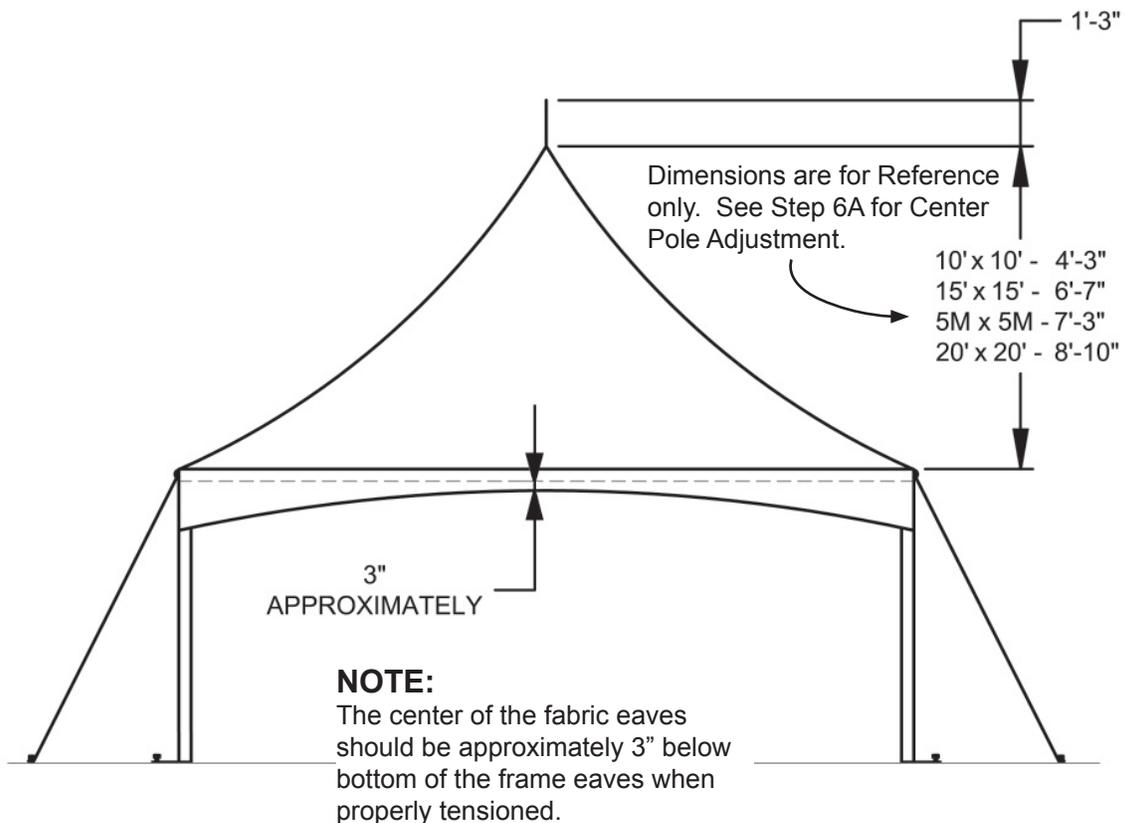
12 TAKE DOWN

1. Remove Web Guys And Stakes.
2. Loosen Tension Straps.
3. Reverse Installation Steps.

IMPORTANT:

Check Web Guys and Tension Straps Periodically for Tightness and Good Condition.

Store Tent in a cool, dry area. Never store while wet or damp.



NOTE:

Tensioning of top can change from installation to installation. Cable stretch, fabric shrinkage or elongation and other factors can require a different amount of tension to center pole.



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Anchor products are of superior design and operate best within the parameters of these instructions. It is imperative that the instructions be carefully read and **COMPLETELY FOLLOWED**. Please read installation instructions before the installation or removal of this product. Installation instructions are available online at www.anchorinc.com or by calling 1-800-544-4445.

CAUTION:

1. For each installation, the installer is solely responsible for evaluating the site and the proper securing method determined. Some soils require different staking or securing than that provided with the tent. Due to this variety of soil conditions, these are the manufacturer's suggested sequence of installation procedures. Anchor's responsibility is limited to the manufacture of the tent parts and materials. We are not responsible for methods that installers may choose to erect and secure the tent to the ground.
2. The number of stakes suggested in the installation instructions do not necessarily meet all or any relevant codes on the site of the tent installation. The number of stakes suggested **will, in many cases, keep the tent erected**, however, due to various soil conditions; these stakes will be insufficient **to keep the tent secure in high winds**. It is the tent installer's responsibility, not the manufacturer, to determine the appropriate number of stakes to meet the necessary wind loads on the site. Regardless of the number of stakes we suggest, we make no representation or warranty as to whether this specific number of stakes will meet the local tent code. Anchor does not, nor can it make any suggestions, representation, or warranties about the adequate staking required at each specific installation site. Staking information provided in the installation instructions **is not a suggestion about what is necessary to meet a site-specific load**.

For additional important information, consult: "The IFAI Procedural Handbook For the Safe Installation and Maintenance of Tentage" and the IFAI Pocket Guide "Pullout Capacity of Tent Stakes", both available from the IFAI Tent Rental Division or on our website.

3. Inasmuch as the weather is unpredictable, good judgment and common sense must be incorporated within installation guidelines. It is the responsibility of the tent installer/maintainer to determine the severity of the weather, proper time and method of installation and/or erection and disassembly. **Note: We recommend that snow and ice be removed from the tent surface as soon as possible because accumulation will damage the tent or fabric structure. Please consult with our Engineering Department about the maximum loads for each product.**

This product has been manufactured for use as a temporary structure. For the safety of all occupants, evacuation is recommended if threatening weather occurs, or if there is any doubt concerning the safe use of this product.

4. Proper safety equipment should be used at all times to insure a safe installation and take down. We suggest a careful evaluation be made to determine safety equipment needed, such as hard hats, steel-toe shoes, safety glasses and other as required. It is our desire that all installations are safe. Please be aware of hidden dangers both underground, i.e., gas lines, water lines, electrical lines, etc. and above the tent such as power lines and telephone lines.
5. Anchor stands behind its products in accordance with its standard Terms and Conditions of sale. A copy of our Terms and Conditions of Sale can be obtained by contacting Anchor at the telephone number and/or address on this document.