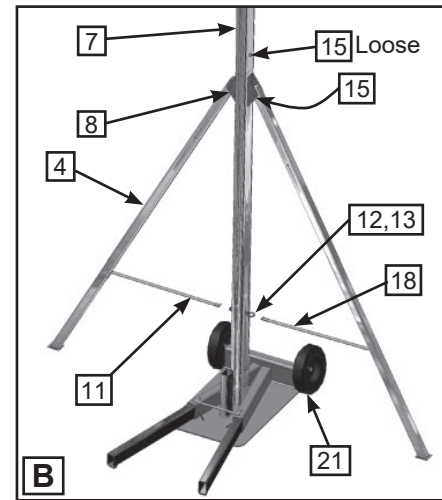
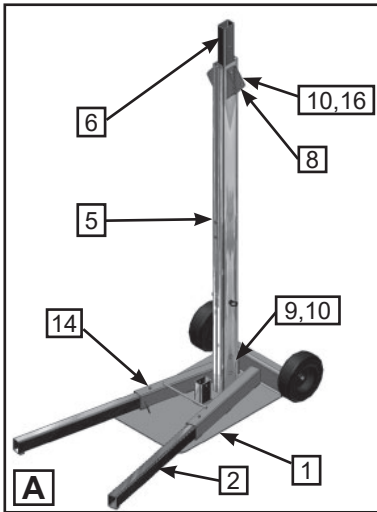


# Assembly Instructions

7701 Highway 41 N.  
Evansville, Indiana 47725

## Navi-Trac Tent Jack

Phone: 812-867-2421  
Fax: 812-867-1429  
Web: www.anchorinc.com

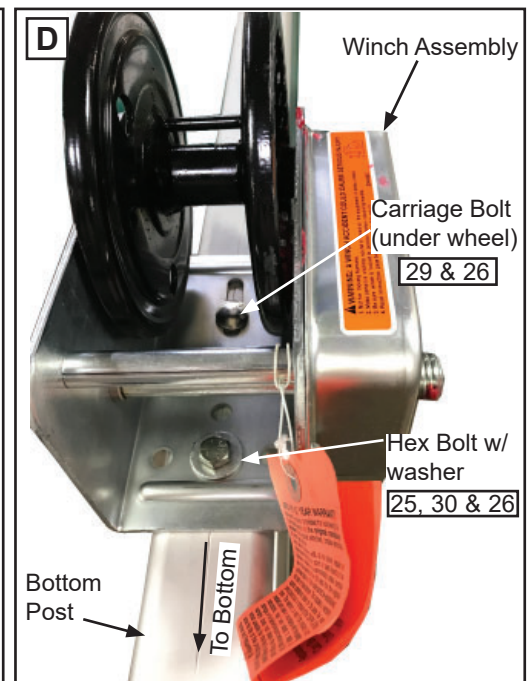
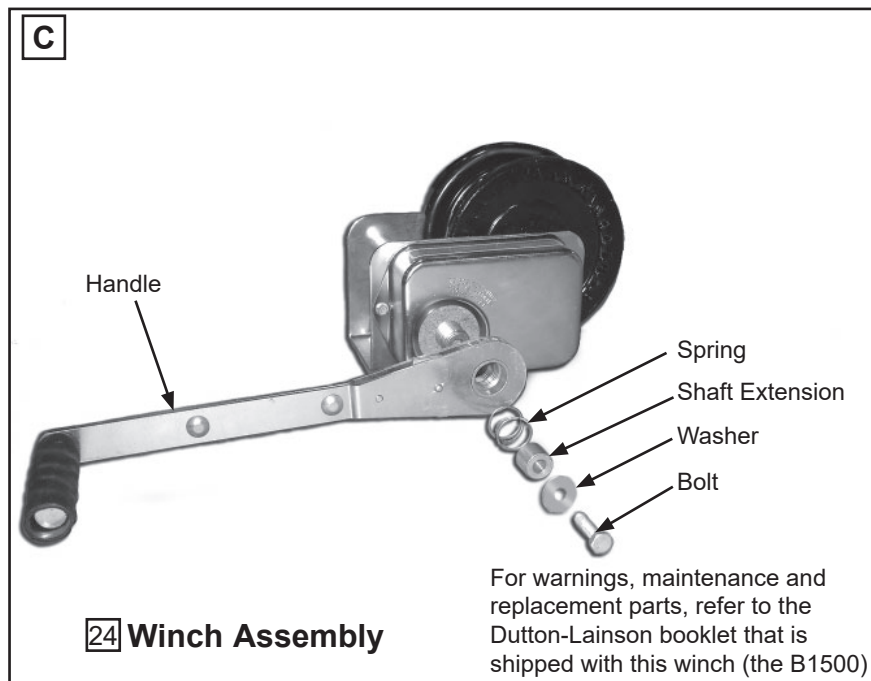


### See Image "A"

1. Attach the lower end (2-hole pattern) of the Bottom Post (#5) to the rear most splice stub of the Base Weldment (#1) using Hex Hd Cap Screw & Nut (#9 & 10). The single, centered channel of the post should face forward.
2. Insert the Leg Inserts (#2) and pin with (#14).
3. The Turf Wheels (#21) have been pre-installed.
4. One at a time, remove the bolts & nuts (#10 & 16) holding the splice at the top of the Bottom Post (#5) install the Hinges for Brace (#8) on each side of the bottom post. Secure the hinges by replacing the same hardware (10 & 16).


### See Image "B"

5. Install the Brace Weldments (#4) to the Brace Hinges (#8) on both sides of the bottom post (use tension lock pin #15) at the brace hinge (#8).
6. Lean the Frame Lift over, as needed, to slide the Top Post (#7) onto the Splice of the bottom post and secure (tension lock pin #15).
7. To limit the spread of the Brace Weldments, install Eyes (#12 & 13) into the bottom post and attach the snap with web (#18) between the brace and the bottom post.

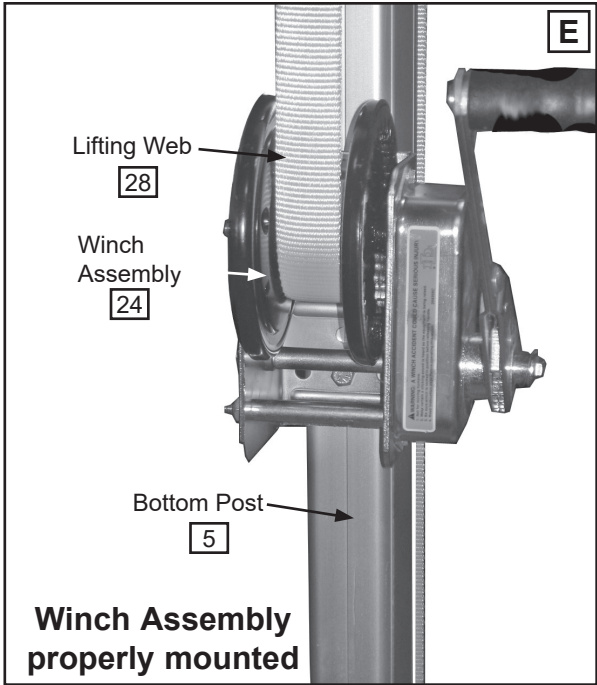


**See Images “C, D, E & F”**

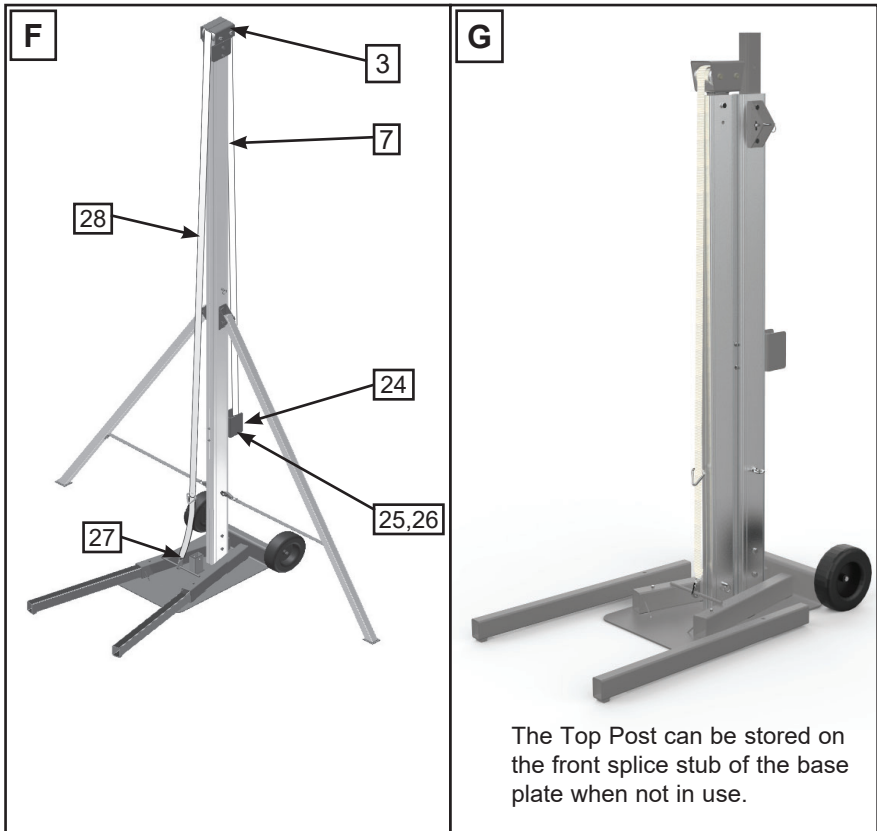
8. While the Frame Lift is leaned over, attach the pre-assembled lifting web and winch assembly starting with the Winch Assembly (#24) to the Bottom Post (use hdw #25, 26, 29 & 30). See images C, D and E.
9. Next, feed the web assembly to the top and insert the Web Top Weldment (#3) into the top of the Top Post (#7) and secure with accompanying hardware. The Snap Hook (#27) should hang at the front of the Lift and can be secured to the reinforcement rod of the base plate when not in use. See Image “G” for storage of the Frame Lift when not in use.
10. Follow the instructions in the Navi-Trac Assembly Manual for proper positioning and use of the Navi-Trac Frame Lift for assembling and standing the Navi-Trac frame.



**Warning:**  
**Always** position winch assembly as shown in image “E”. Do **not** attach upside down - winch brake system may fail.



PART LIST		
ITEM #	QTY	DESCRIPTION
1	1	BASE WELDMENT
2	2	LEG INSERT
3	1	WEB GUIDE TOP WELDMENT
4	2	BRACE WELDMENT
5	1	BOTTOM POST
6	1	SPLICE TOP POST
7	1	TOP POST
8	2	HINGE FOR BRACE
9	2	1/2" x 3" HEX HD CAP SCREW
10	4	1/2" ST'D NC NYLOCK NUT
11	2	1" POLYPRO WEB
12	1	1/2" x 3 1/4" EYE BOLT
13	1	1/2" EYE NUT
14	2	1/2" x 3 1/4" FAS PIN
15	3	1/2" x 2 3/4" TENSION LOCK PIN
16	2	1/2"-13 x 3 1/4" HEX HD CAP SCREW
18	2	WEB WITH SNAP
21	2	3 1/2" x 10 1/2" DIA. TURF WHEEL
22	2	1/2"-13 x 5" HEX HD CAP SCREW
23	2	1/2"-13 HEX NUT
24	1	WINCH ASSEMBLY
25	1	3/8"-16 x 5 1/2" HEX HD CAP SCREW
26	2	3/8"-16 UNC HEX NUT
27	1	SNAP HOOK
28	25'-6"	1 1/2" POLYESTER WEB
29	1	3/8" X 5 1/2" CARRIAGE BOLT
30	1	3/8" WASHER





Thank you for purchasing an Anchor product. In return, we pledge quality, service and craftsmanship and are available for any questions you may have or assistance you may need.

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Anchor products are of superior design and operate best within the parameters of these instructions. It is imperative that the instructions be carefully read and completely followed. Please read assembly instructions before the use of this product. Because this product may be used on a variety of Anchor tent products, you should also read the installation instructions for the specific tent with which this tool is to be used. Tent installation instructions are available at: [www.anchorinc.com](http://www.anchorinc.com).



### **WARNING:**

1. Use for installation of framed tent products only. Read relevant tent installation instructions.
2. Never exceed the maximum operating load stated within these instructions. Excess load may cause premature failure and could result in serious personal injury.
3. Do not oil or grease the brake mechanism of this frame lift.
4. Never apply load to winch with web fully extended. Keep at least three full turns of web on the reel at all times.
5. During use, be sure web is neither twisted nor wrapped around the pole.
6. Follow instructions carefully, paying particular attention to all safety or cautionary comments.

Proper safety equipment should be used at all times to insure a safe operation. We suggest a careful evaluation be made to determine safety equipment needed, such as hard hats, steel-toe shoes, safety glasses and other as required.

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