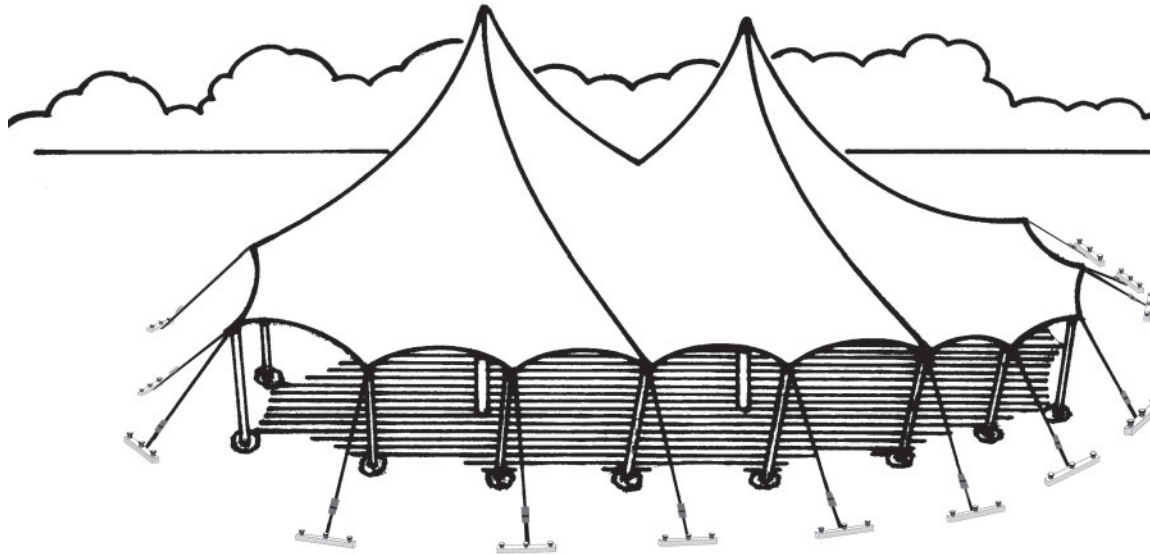


# Installation Instructions

## Anchor Module

### 30', 40' and 60' Wide Systems

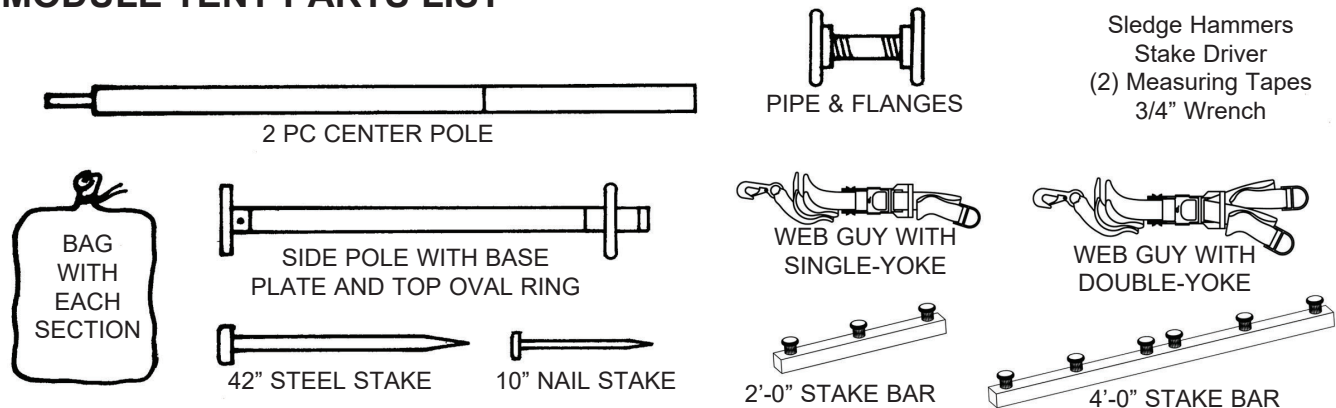


Please read all assembly / installation instructions before the installation or removal of this product.



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## MODULE TENT PARTS LIST



<b>PARTS LIST</b>	<b>CENTER POLES</b>	<b>SIDE POLES</b>	<b>WEB GUYS SINGLE YOKE</b>	<b>WEB GUYS DOUBLE YOKE</b>	<b>STAKES</b>	<b>2'-0" STAKE BAR</b>	<b>4'-0" STAKE BAR</b>	<b>10" NAILS</b>	<b>BAG WITH SECTION</b>	<b>PIPE &amp; FLANGES</b>
30' ENDS (PAIR)	1	12	14	-	42	14	-	24	2	1
30' MIDDLE	1	4	4	-	12	4	-	8	1	1
30' CENTER	2	-	4	-	12	4	-	-	1	2
40' ENDS (PAIR)	1	12	14	-	42	14	-	24	2	1
40' MIDDLE	1	4	4	-	12	4	-	8	1	1
40' CENTER	2	-	4	-	12	4	-	-	1	2
60' ENDS (PAIR)	2	16	-	32	96	-	16	32	2	2
60' MIDDLE	2	4	-	8	24	-	4	8	1	2
40' x 60' CENTER	3	-	-	8	24	-	4	-	1	3

### **LAYOUT & CHECK**

Use the parts list above for a quick I.D. and as a check list to ensure that you have all the parts.

### **1 MEASURE LAYOUT**

Mark the location of stakes, side poles and center poles. Proper placement of center and side poles is critical for proper tensioning of the tent. (See pages 4, 5 & 6 for tent layouts.)

### **2 LAYOUT AT SITE**

Drive stakes vertically through stake bars & D-rings of single or double yokes of web guys with D-rings under stake bars. (See Parts list above for definition of which stake bars and web guys to use with your size tent.)  
Insert web guys loosely into ratchets.

Spread drop cloths and unroll the tent.

Any objects with sharp projections, which must remain on the site under the tent should be padded and taped.

NOTE: Match the loop edges to the hole edges of sections for lacing.

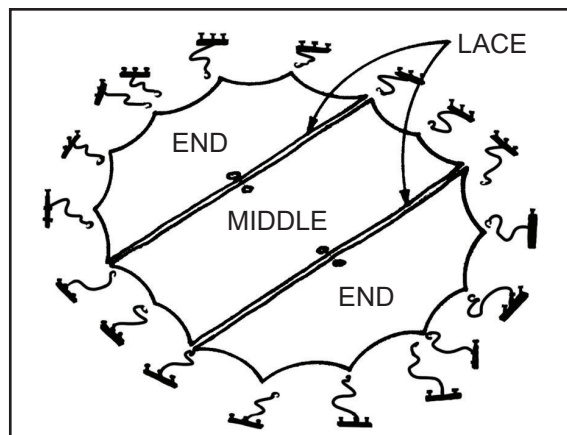
### **MANPOWER REQUIRED**

Three experienced installers should be able to assemble a 30' wide tent. Four would be needed for a 40' wide, and five for a 60' wide tent.

### **! INSPECT SITE**

**CAUTION:** Consult the local utility company prior to installation.

Prior to assembly, be sure to look around the area for obstacles, pipes, wires, etc.

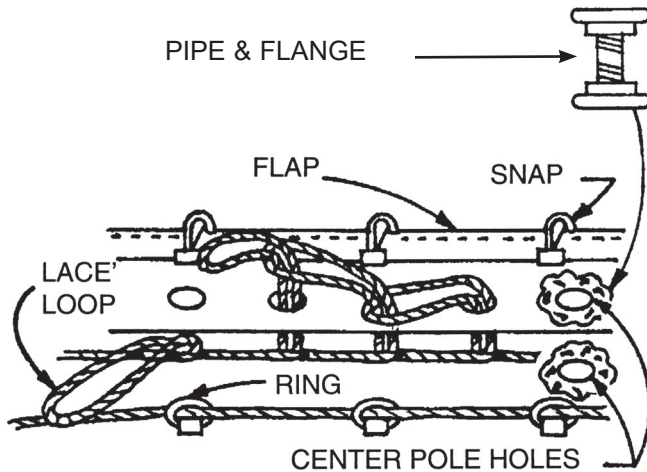


3

## LACING INSTRUCTIONS

With tent sections on the ground, overlap the center pole hole with the grommet side on top. At the center pole locations with overlapping holes, place the pipe through the holes and attach flanges at both ends.

Pipe flanges are furnished at each laced center pole hole location.



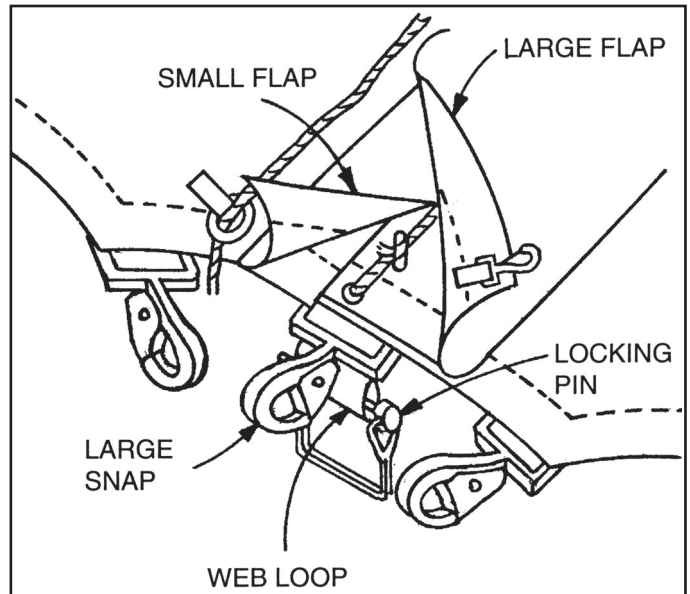
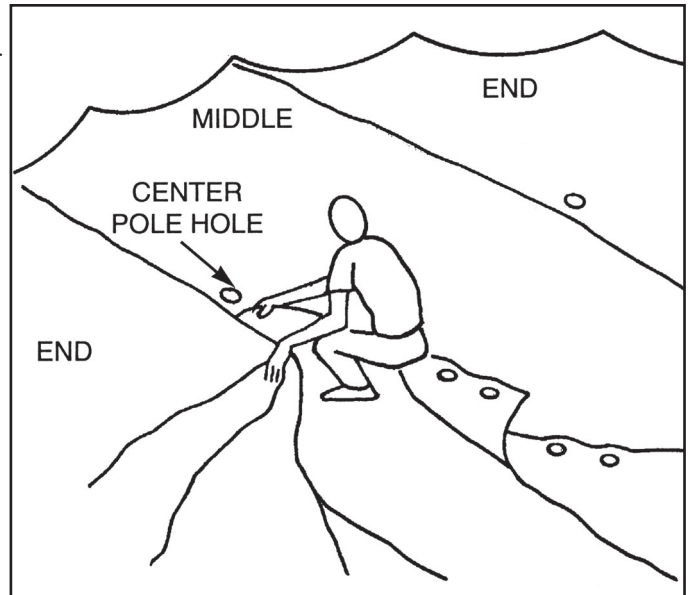
For 60' tent, lace from one center pole to the other.

Starting at the center pole hole, push the first loop through corresponding grommet.

Continue the lacing process and cover the lacing with the protective flaps and snap to the rope as you move down the tent section.

Tie off the last long lacing loop.

Push the web loop through the opening on the large snap and secure it with the locking pin.



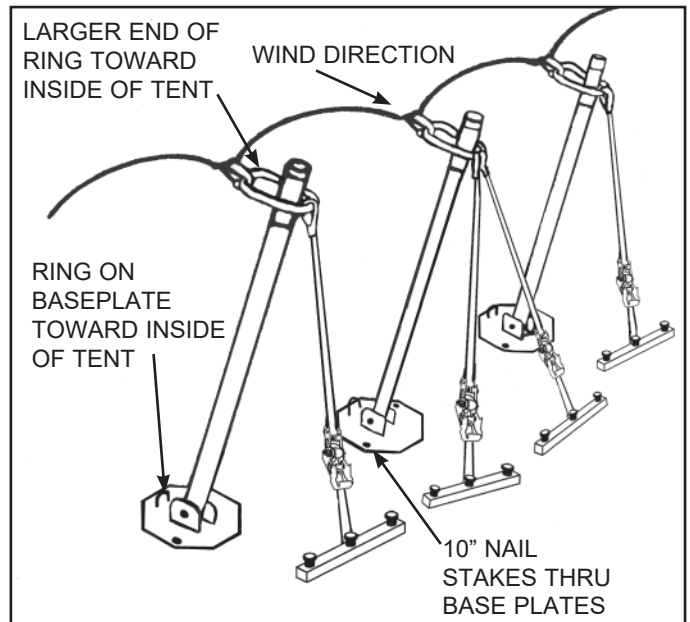
4

## SIDE POLES

Place assembled side poles around the perimeter of the tent.

Start at downwind side. Snap the web guys and tent to the side poles. Set up side poles with the base plate at the marked location. Secure base plates with 10" nail stakes.

The bottom of the side poles should be pointed inward toward the center of the tent. Continue with each side pole around the perimeter of the tent.



5

## RAISE CENTER POLES

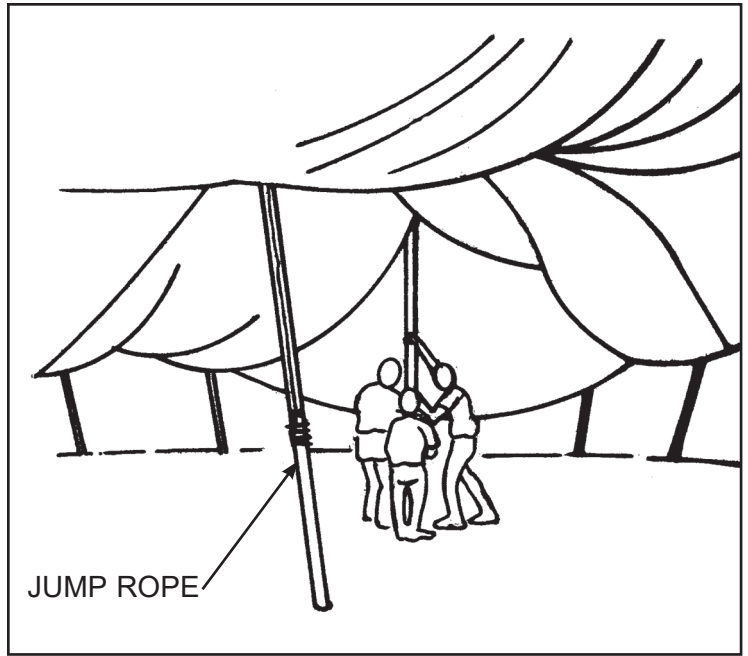
Raise the center poles nearest to the wind direction to approximate the position. Position one installer to guide the center pole pin through the hole to prevent snagging or tearing of the fabric as the pole is being raised to position.

Tie off the jump rope.

At this point it is required to properly anchor bases of all center poles to prevent movement.



JUMP ROPE



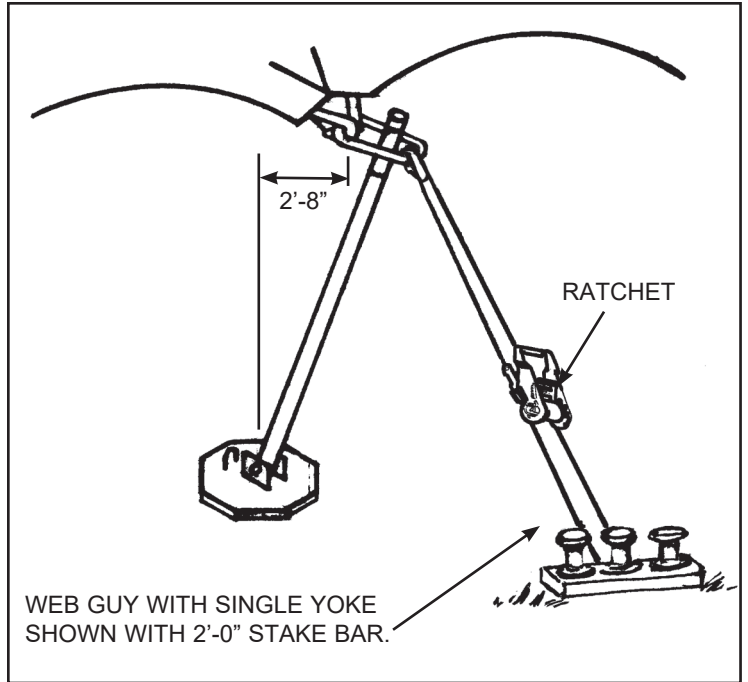
JUMP ROPE

6

## TENSION SIDE POLES

Tension web guys with ratchets.

Protective covers are recommended for all stakes.



WEB GUY WITH SINGLE YOKE  
SHOWN WITH 2'-0" STAKE BAR.

7

## TAKE DOWN



**USE EXTREME CAUTION WHEN REMOVING ALL POLES**

1. Spread the ground cover.
2. Slant the side poles inward.
3. Remove the center and side poles.
4. Reverse the installation steps.

### IMPORTANT

**Check the web guys periodically for tightness and good condition.**

**Store the tent in a cool, dry area. Never store the fabric wet or damp.**

# POLE & STAKE LOCATIONS

Diagram illustrating the layout and dimensions for Pole & Stake Locations, showing the structure divided into three sections: END, MIDDLE, and END.

**Dimensions:**

- Overall width: 17'-6"
- Overall height: 35'-0"
- Section widths: 17'-6" (left), 35'-0" (middle), 17'-6" (right)
- Section heights: 18'-0" (middle), 7'-10 1/2" (left), 7'-10 1/2" (right)
- Internal dimensions: 11'-8", 6'-0", 5'-0", 3'-6", 9'-0", 9'-0", 7'-10 1/2"
- Radius dimensions: R14'-10" (bottom of side poles), R17'-6" (tent corners/top of side poles), R22'-6" (stake bars)
- Diagonal dimension: 49'-6" (diagonal)

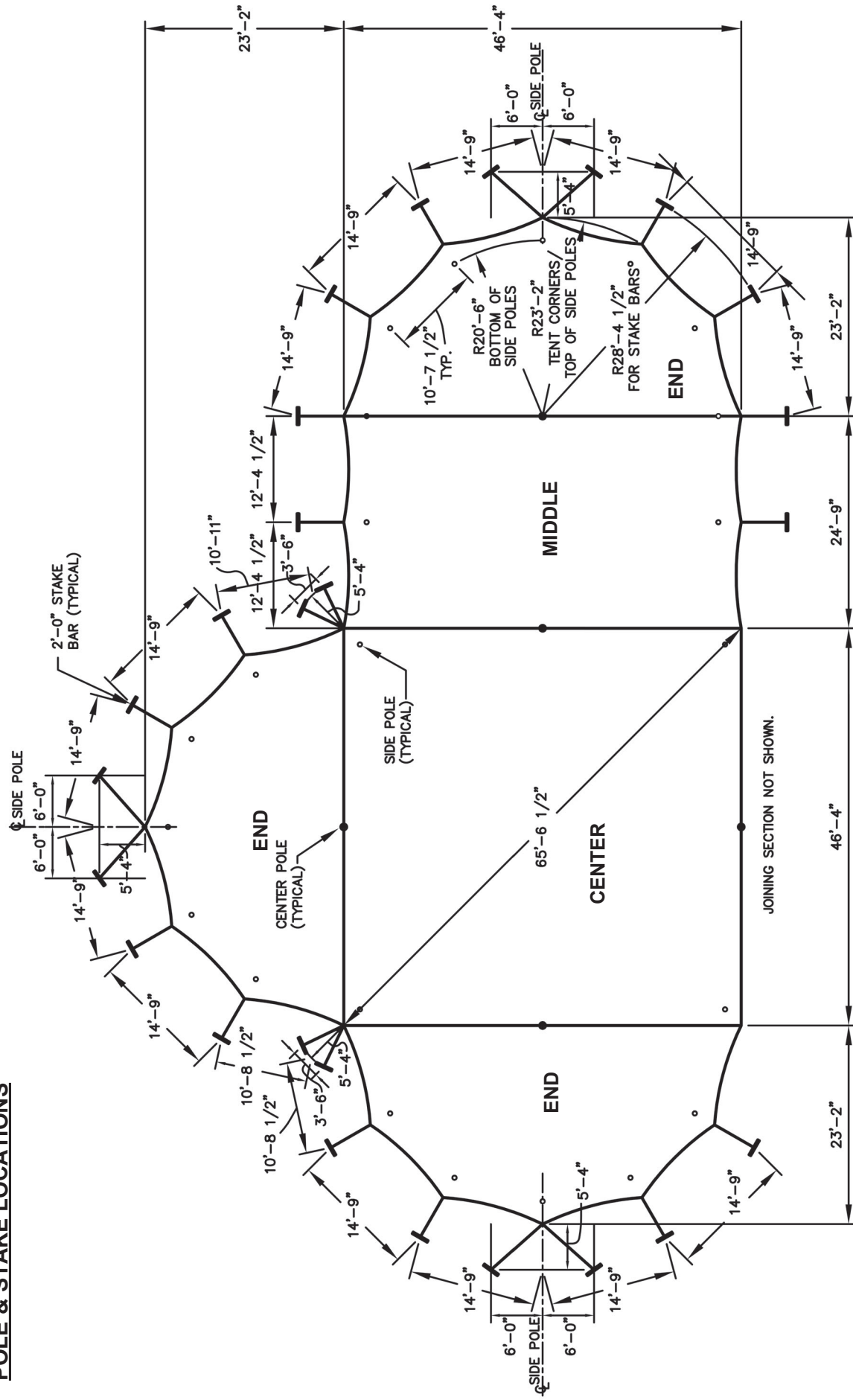
**Labels and Components:**

- END (Left and Right sections)
- MIDDLE (Central section)
- CENTER (Central pole location)
- SIDE POLE (TYPICAL)
- CENTER POLE (TYPICAL)
- 2'-0" STAKE BAR (TYPICAL)
- 7'-10 1/2"
- 11'-8"
- 6'-0"
- 5'-0"
- 3'-6"
- 9'-0"
- 9'-0"
- 7'-10 1/2"
- R14'-10" (BOTTOM OF SIDE POLES)
- R17'-6" (TENT CORNERS/TOP OF SIDE POLES)
- R22'-6" (STAKE BARS)
- JOINING SECTION NOT SHOWN.

**ANCHOR MODULES - 30'**

## ANCHOR MODULES - 30'

# POLE & STAKE LOCATIONS



ANCHOR MODULES - 40'

☞ SIDE POLE



## ANCHOR MODULES - 60'



PHONE NUMBER  
812 · 867 · 2421

FAX NUMBER  
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Anchor products are of superior design and operate best within the parameters of these instructions. It is imperative that the instructions be carefully read and **COMPLETELY FOLLOWED**. Please read installation instructions before the installation or removal of this product. Installation instructions are available online at [www.anchorinc.com](http://www.anchorinc.com) or by calling 1-800-544-4445.

 **WARNING**

1. For each installation, the installer is solely responsible for evaluating the site and the proper securing method determined. Some soils require different staking or securing than that provided with the tent. Due to this variety of soil conditions, these are the manufacturer's suggested sequence of installation procedures. Anchor's responsibility is limited to the manufacture of the tent parts and materials. We are not responsible for methods that installers may choose to erect and secure the tent to the ground.
2. The number of stakes suggested in the installation instructions do not necessarily meet all or any relevant codes on the site of the tent installation. The number of stakes suggested **will, in many cases, keep the tent erected**, however, due to various soil conditions; these stakes will be insufficient **to keep the tent secure in high winds**. It is the tent installer's responsibility, not the manufacturer, to determine the appropriate number of stakes to meet the necessary wind loads on the site. Regardless of the number of stakes we suggest, we make no representation or warranty as to whether this specific number of stakes will meet the local tent code. Anchor does not, nor can it make any suggestions, representation, or warranties about the adequate staking required at each specific installation site. Staking information provided in the installation instructions **is not a suggestion about what is necessary to meet a site-specific load**.

**For additional important information, consult: "The IFAI Procedural Handbook For the Safe Installation and Maintenance of Tentage" and the IFAI Pocket Guide "Pullout Capacity of Tent Stakes", both available from the IFAI Tent Rental Division on their website ([www.ifai.com](http://www.ifai.com)).**

3. Inasmuch as the weather is unpredictable, good judgment and common sense must be incorporated within installation guidelines. It is the responsibility of the tent installer/maintainer to determine the severity of the weather, proper time and method of installation and/or erection and disassembly. **Note: We recommend that snow and ice be removed from the tent surface as soon as possible because accumulation will damage the tent or fabric structure. Please consult with our Engineering Department about the maximum loads for each product.**

This product has been manufactured for use as a temporary structure. For the safety of all occupants, evacuation is recommended if threatening weather occurs, or if there is any doubt concerning the safe use of this product.

4. Proper safety equipment should be used at all times to insure a safe installation and take down. We suggest a careful evaluation be made to determine safety equipment needed, such as hard hats, steel-toe shoes, safety glasses and other as required. It is our desire that all installations are safe. Please be aware of hidden dangers both underground, i.e., gas lines, water lines, electrical lines, etc. and above the tent such as power lines and telephone lines.
5. Anchor stands behind its products in accordance with its standard Terms and Conditions of sale. A copy of our Terms and Conditions of Sale can be obtained by contacting Anchor at the telephone number and/or address on this document.